# **Basic-type Digital Temperature Controller**

# E5AN/E5EN (96 x 96 mm and 48 x 96 mm)

# New 96 x 96-mm and 48 x 96-mm Basic Temperature Controllers with **Enhanced Functions and Performance.**

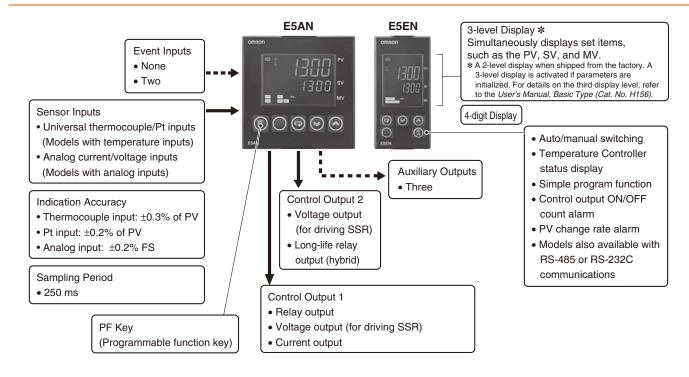
Improved Indication Accuracy and **Preventive Maintenance Function.** 

- Indication Accuracy Thermocouple input: ±0.3% of PV (previous models: ±0.5%) Pt input: ±0.2% of PV (previous models: ±0.5%) Analog input: ±0.2% FS (previous models: ±0.5%)
- A PV/SV-status display function can be set to automatically alternate between displaying the status of the Temperature Controller (auto/manual, RUN/STOP, and alarms) and the PV or
- Preventive maintenance for relays in the Temperature Controller using a Control Output ON/OFF Counter.
- Three-level display that simultaneously displays the PV, SV, and
- One-touch operation with PF Key that can be assigned to auto/ manual, RUN/STOP, or other functions.



Refer to "Safety Precautions for E5\_N/E5\_N-H".

## Main I/O Functions

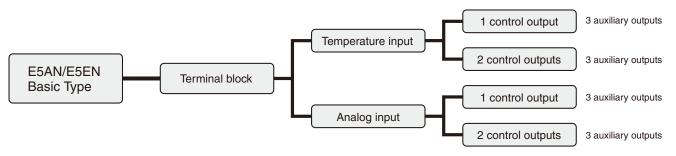


This data sheet is provided as a guideline for selecting products. Be sure to refer to the following user manuals for application precautions and other information required for operation before attempting to use the product.

E5CN/E5AN/E5EN Digital Temperature Controllers User's Manual Basic Type (Cat. No. H156)

E5CN/E5AN/E5EN Digital Temperature Controllers Communications Manual Basic Type (Cat. No. H158)

# Lineup



Note: Models with one control output or two control outputs can be used for heating/cooling control.

### **Model Number Structure**

# **Model Number Legend**

**Controllers** 

E5AN/E5EN-\( \Bar{\text{3}} \) M \( \Bar{\text{--}} \) -500-N 1 2 3 4 5 6

#### 1. Control Output 1

R: Relay output

Q: Voltage output (for driving SSR)

C: Current output

#### 2. Auxiliary Outputs

3: Three outputs

#### 3. Heater Burnout/SSR Failure, Control Output 2, or External Power Supply for ES1B

Blank: None

Q: Control output 2 (voltage output for driving SSR)

Y: Long-life relay output (hybrid)

H: Heater burnout/SSR failure/Heater overcurrent detection (CT1) HH: Heater burnout/SSR failure/Heater overcurrent detection (CT2)

P: Power supply for sensor

#### 4. Option

M: Option Unit can be mounted.

#### 5. Input Type

T: Universal thermocouple/platinum resistance thermometer input

L: Analog current/voltage input

#### 6. Power Supply Voltage

Blank: 100 to 240 VAC D: 24 VAC/VDC

#### 7. Terminal Cover

-500: With terminal cover

#### 8. Version

N: Available only to models released after January 2008.

http://www.ia.omron.com/

### **Option Units**



#### 1. Function

EN01: RS-232C communications EN03: RS-485 communications

AKB: Event input



# **Ordering Information**

# E5AN

# **Controllers with Terminal Blocks**

	Case	Power		Auxiliary			Functions	Model	
Size	color	supply voltage	Input type	outputs	Control output 1	Heater Power supply burnout for Sensor			
					Relay output				E5AN-R3MT-500-N
					Voltage output (for driving SSR)				E5AN-Q3MT-500-N
					Current output				E5AN-C3MT-500-N
					Relay output	1			E5AN-R3HMT-500-N
					Voltage output for driving SSR)	1			E5AN-Q3HMT-500-N
					Relay output	2			E5AN-R3HHMT-500-N
			Thermocouple		Voltage output for driving SSR)	2			E5AN-Q3HHMT-500-N
			or Resistance	3	Relay output			Voltage output	E5AN-R3QMT-500-N
			thermometer		Voltage output (for driving SSR)			Voltage output	E5AN-Q3QMT-500-N
		100 to			Current output			Voltage output	E5AN-C3QMT-500-N
		240 VAC			Relay output			Long-life	E5AN-R3YMT-500-N
					Voltage output (for driving SSR)			relay	E5AN-Q3YMT-500-N
					Current output			'	E5AN-C3YMT-500-N
	District				Relay output		Sensor Power		E5AN-R3PMT-500-N
	Black				Voltage output (for driving SSR)		Sensor Power		E5AN-Q3PMT-500-N
			Analog (current/voltage)	3	Relay output				E5AN-R3ML-500-N
/A DINI					Voltage output (for driving SSR)				E5AN-Q3ML-500-N
/4 DIN 6 × 96 × 78					Current output				E5AN-C3ML-500-N
$V \times H \times D$ )					Relay output	1			E5AN-R3HML-500-N
					Voltage output (for driving SSR)	1			E5AN-Q3HML-500-N
					Voltage output (for driving SSR)			Long-life relay output	E5AN-Q3YML-500-N
					Relay output				E5AN-R3MTD-500-N
					Voltage output (for driving SSR)				E5AN-Q3MTD-500-N
			Thermocouple		Current output				E5AN-C3MTD-500-N
		24 VDC	or Registeres	3	Relay output	1			E5AN-R3HMTD-500-N
			Resistance thermometer		Voltage output (for driving SSR)	1			E5AN-Q3HMTD-500-I
					Relay output	2			E5AN-R3HHMTD-500
					Voltage output (for driving SSR)	2			E5AN-Q3HHMTD-500
					Relay output				E5AN-R3MT-W-500-N
		100 to			Voltage output (for driving SSR)				E5AN-Q3MT-W-500-N
		240 VAC	Thermocouple		Current output				E5AN-C3MT-W-500-N
	Silver		or	3	Relay output	1			E5AN-R3HMT-W-500-
	Silver		Resistance thermometer	3	Voltage output (for driving SSR)	1			E5AN-Q3HMT-W-500
					Relay output				E5AN-R3MTD-W-500
		24 VAC/ VDC			Voltage output (for driving SSR)				E5AN-Q3MTD-W-500
					Current output				E5AN-C3MTD-W-500

E5EN **Controllers with Terminal Blocks** 

		Power					Functions			
Size	Case	supply voltage	Input type	Auxiliary outputs	Control output 1	Heater burnout	Power supply for Sensor	Control output 2	Model	
					Relay output				E5EN-R3MT-500-N	
					Voltage output (for driving SSR)				E5EN-Q3MT-500-N	
					Current output				E5EN-C3MT-500-N	
					Relay output	1			E5EN-R3HMT-500-N	
					Voltage output (for driving SSR)	1			E5EN-Q3HMT-500-N	
					Relay output	2			E5EN-R3HHMT-500-N	
					Voltage output (for driving SSR)	2			E5EN-Q3HHMT-500-N	
			Thermocouple or	2	Relay output			Voltage output	E5EN-R3QMT-500-N	
			Resistance thermometer	3	Voltage output (for driving SSR)			Voltage output	E5EN-Q3QMT-500-N	
		100 to 240 VAC			Current output			Voltage output	E5EN-C3QMT-500-N	
/8 DIN					Voltage output (for driving SSR)			Long-life relay output	E5EN-Q3YMT-500-N	
18 × 96 × 78 W × H × D)	Black				Current output			Long-life relay output	E5EN-C3YMT-500-N	
					Relay output		Sensor Power		E5EN-R3PMT-500-N	
					Voltage output (for driving SSR)		Sensor Power		E5EN-Q3PMT-500-N	
					Relay output				E5EN-R3ML-500-N	
			Analas		Voltage output (for driving SSR)				E5EN-Q3ML-500-N	
			Analog (current/voltage)	3	Current output				E5EN-C3ML-500-N	
			,		Relay output	1			E5EN-R3HML-500-N	
					Voltage output (for driving SSR)	1			E5EN-Q3HML-500-N	
					Relay output				E5EN-R3MTD-500-N	
		24 VAC/	Thermocouple		Voltage output (for driving SSR)				E5EN-Q3MTD-500-N	
		VDC	or Resistance	3	Current output				E5EN-C3MTD-500-N	
			thermometer		Relay output	1			E5EN-R3HMTD-500-N	
					Voltage output (for driving SSR)	1			E5EN-Q3HMTD-500-N	

# **Option Units**

Name	Function	Model
Communications Unit	RS-232C communications	E53-EN01
	RS-485 communications	E53-EN03
Event Input Unit	Event inputs	E53-AKB

# **Accessories (Order Separately)**USB-Serial Conversion Cable

Model
E58-CIFQ1

#### **Terminal Cover**

Connectable models	Model
E5AN	E53-COV16
E5EN	E33-COV 16

Note: The Terminal Cover comes with the E5CN- -500 models.

### **Waterproof Packing**

Connectable models	Model
E5AN	Y92S-P4
E5EN	Y92S-P5

Note: The Waterproof Packing is included with the Controller.

# **Current Transformers (CTs)**

Hole diameter	Model
5.8 dia.	E54-CT1
12.0 dia.	E54-CT3

# **CX-Thermo Support Software**

Model	
EST2-2C-MV4	

# **Specifications**

# **Ratings**

Power su	pply voltage	No D in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC						
Operating	voltage range	85% to 110% of rated supply voltage						
Power consumption		100 to 240 VAC: 10 VA 24 VAC/VDC: 5.5 VA (24 VAC)/4 W (24 VDC)						
Sensor in	put	Models with temperature inputs Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor: 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Voltage input: 0 to 50 mV						
		Models with analog inputs  Current input: 4 to 20 mA or 0 to 20 mA  Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V						
Input imp	edance	Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB.)						
Control m	nethod	ON/OFF control or 2-PID control (with auto-tuning)						
	Relay output	SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA						
Control	Voltage output (for driving SSR)	Output voltage: 12 VDC ±15% (PNP), max. load current: 40 mA, With short-circuit protection circuit: Max. load current of 21 mA for control output 2						
output	Current output	4 to 20 mA DC/0 to 20 mA DC, load: 600 $\Omega$ max., resolution: approx. 10,000						
	Long-life relay output	SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 1,000,000 operations, load power supply voltage: 75 to 250 VAC (DC loads cannot be connected.), minimum applicable load: 5 V, 10 mA, leakage current: 5 mA max. (250 VAC, 60 Hz)						
A ! !! =	Number of outputs	3						
Auxiliary output	Output specifications	Relay output: SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA						
	Number of inputs	2						
Event		Contact input: ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.						
input	External contact input specifications	Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.						
	input opcomounous	Current flow: Approx. 7 mA per contact						
External p	ower supply for ES1B	12 VDC ±10%, 20 mA, short-circuit protection circuit provided						
Setting m	ethod	Digital setting using front panel keys						
Indication	ı method	11-segment digital display and individual indicators (7-segments displays also possible) Character height: E5AN: PV: 15.8 mm, SV: 9.5 mm, MV: 6.8 mm; E5EN: PV: 11.8 mm, SV: 8.1 mm, MV: 5.8 mm Content of 3-level display: PV/SV/MV, PV/SV/multi-SP, or soak time remain * Number of digits: 4 for PV, SV, and MV						
Multi SP		Up to four set points (SP0 to SP3) can be saved and selected using event inputs, key operations, or serial communications.						
Bank swit	tching	Not supported.						
Other fun	ctions	Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout detection, 40% AT, 100% AT, MV limiter, input digital filter, self-tuning, temperature input shift, run/stop, protection functions, control output ON/OFF counter, extraction of square root, MV change rate limit, logic operations, PV/SV status display, simple program, automatic cooling coefficient adjustment						
Ambient o	operating temperature	−10 to 55°C (with no condensation or icing), for 3-year warranty: −10 to 50°C						
Ambient o	perating humidity	25% to 85%						
Storage to	emperature	−25 to 65°C (with no condensation or icing)						
* A 2-level	display when shipped from	om the factory. A 3-level display is activated if parameters are initialized. For details on the third display level.						

<sup>\*</sup>A 2-level display when shipped from the factory. A 3-level display is activated if parameters are initialized. For details on the third display level, refer to the *User's Manual, Basic Type* (Cat. No. H156).

# **Input Ranges**

# Thermocouple/Platinum Resistance Thermometer (Universal inputs)

li t	nput ype	PI		m res mom	istan eter	ce							Th	nermo	coup	le							Infra	red te sen	mpera sor	iture	Analog input
N	ame		Pt100	)	JPt	100	ı	<		J	7	Г	E	L	ι	J	N	R	s	В	w	PL II	10 to 70°C	60 to 120 °C	115 to 165 °C	140 to 260 °C	0 to 50 mV
	2300																				2300						
	1800																			1800							.
	1700																	1700	1700		L .						.
	1600																		-	-	-						. I
	1500																	-	-	-	-						ł
	1400						1300										1300		-		-	1300					.
$\circ$	1300						1300										1300		-	-	-	1300					ł
ည	1200						+																				Usable in the
ge	1100	<u> </u>					+										-		$\vdash$		$\vdash$	+ +					following
range (°C)	1000 900	850							850					850													ranges by
l E	800						-		-					_			-	_									scaling:
rat	700	-					+						600														-1999 to
be	600		500.0		500.0		-	500.0	-				000	-			-		-	-	-	+ -					9999 or -199.9
Temperature	500	-	300.0		300.0		+	300.0	-	400.0	400	400.0		-	400	400.0			-		-	-					to 999.9
F	400	-					-			100.0		100.0		-		100.0		-				H -				260	·
	300	-																						120	165		1
	200	F -		100.0		100.0																	90				1
	100																			100							1
	100.0			0.0		0.0												0	0		0	0	0	0	0	0	1
	-100.0 -200.0							-20.0	-100	-20.0				-100													
	-200.0	-200	-199.9		-199.9		-200				-200	-199.9	-200		-200	-199.9	-200										
Se nu	tting mber	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	24	25	19	20	21	22	23

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 751

PL II: According to Platinel II electromotive force charts from BASF (previously

#### **Models with Analog Inputs**

	<b>J</b> .								
Input type	Cur	rent	Voltage						
Input specification	4 to 20mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V				
Setting range			nges by scalin 199.9, -19.99	ig: to 99.99 or –1.	.999 to 9.999				
Setting number	0	1	2	3	4				

Shaded settings are the default settings.

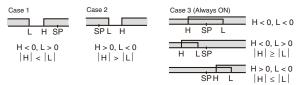
## **Alarm Outputs**

Each alarm can be independently set to one of the following 13 alarm types. The default is 2: Upper limit. Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

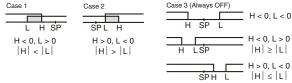
Note: For models with heater burnout, SSR failure, and heater overcurrent detection, alarm 1 will be an OR output of the alarm selected from the following alarm types and the alarms for heater burnout, SSR failure, and heater overcurrent. To output only a heater burnout alarm, SSR failure alarm, and heater overcurrent alarm for alarm 1, set the alarm type to 0 (i.e., no alarm function).

Set		Alarm output operation									
value	Alarm type	When X is positive	When X is negative								
0	Alarm function OFF	Output OFF									
1 <b>*</b> 1	Upper- and lower-limit	ON → L H ← SP	*2								
2	Upper limit	ON X - X - SP	ON X -								
3	Lower limit	ON X SP	ON → X ← SP								
4 <b>*</b> 1	Upper- and lower-limit range	ON L H SP	*3								
5 <b>*</b> 1	Upper- and lower-limit with standby sequence	ON → L H ← SP SP *5	*4								
6	Upper-limit with standby sequence	ON X SP	ON OFF SP								
7	Lower-limit with standby sequence	ON X SP	ON SP								
8	Absolute-value upper-limit	ON OFF 0	ON ←X→								
9	Absolute-value lower-limit	ON ←X→ OFF 0	ON OFF 0								
10	Absolute-value upper-limit with standby sequence	ON OFF 0	ON OFF 0								
11	Absolute-value lower-limit with standby sequence	ON OFF 0	ON OFF 0								
12	LBA (for alarm 1 only)										
13	PV change rate alarm										

- \*1. With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- \*2. Set value: 1, Upper- and lower-limit alarm



\*3. Set value: 4, Upper- and lower-limit range



- **\*4.** Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above
  - Case 1 and 2
  - <u>Always OFF</u> when the upper-limit and lower-limit hysteresis overlaps.
  - Case 3: Always OFF
- \*5. Set value: 5, Upper- and lower-limit with standby sequence <u>Always OFF</u> when the upper-limit and lower-limit hysteresis overlaps.

### **Characteristics**

accuracy	Thermocouple: (±0.3% of indicated value or ±1°C, whichever is greater) ±1 digit max. <b>*1</b> Platinum resistance thermometer: (±0.2% of indicated value or ±0.8°C, whichever is greater) ±1 digit max.		
•	Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max.		
itput accuracy	$\pm 0.3\%$ FS max.		
f temperature	Thermocouple input (R, S, B, W, PL II): (±1% of PV or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of PV or ±4°C, whichever is greater) ±1 digit max. *3		
f voltage *2	Platinum resistance thermometer: ( $\pm 1\%$ of PV or $\pm 2^{\circ}$ C, whichever is greater) $\pm 1$ digit max. Analog input: ( $\pm 1\%$ FS) $\pm 1$ digit max.		
ut sampling period 250 ms			
Models with thermocouple/platinum resistance thermometer input (universal input): 0.1 to 999.9 EU (in userseis  EU) *4  Models with analog input: 0.01 to 99.99% FS (in units of 0.01% FS)			
al band (P)	Models with thermocouple/platinum resistance thermometer input (universal input): 0.1 to 999.9 EU (in units of 0.1 EU) *4 Models with analog input: 0.1 to 999.9% FS (in units of 0.1% FS)		
ne (I)	0 to 3999 s (in units of 1 s)		
time (D)	0 to 3999 s (in units of 1 s) *5		
riod	0.5, 1 to 99 s (in units of 1 s)		
al reset value 0.0 to 100.0% (in units of 0.1%)			
ng range	-1999 to 9999 (decimal point position depends on input type)		
signal source       Thermocouple: $0.1^{\circ}$ C/Ω max. (100 Ω max.)         Platinum resistance thermometer: $0.1^{\circ}$ C/Ω max. (10 Ω max.)			
resistance	20 MΩ min. (at 500 VDC)		
trength	2,300 VAC, 50 or 60 Hz for 1 min (between terminals with different charge)		
Malfunction	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min each in X, Y, and Z directions		
Destruction	10 to 55 Hz, 0.75-mm single amplitude for 2 hrs each in X, Y, and Z directions		
Malfunction	100 m/s², 3 times each in X, Y, and Z directions		
Destruction	300 m/s², 3 times each in X, Y, and Z directions		
E5AN	Controller: Approx. 310 g, Mounting Bracket: Approx. 100 g		
E5EN	Controller: Approx. 260 g, Mounting Bracket: Approx. 100 g		
orotection	Front panel: IP66, Rear case: IP20, Terminals: IP00		
otection	Non-volatile memory (number of writes: 1,000,000 times)		
	CX-Thermo version 4.0 or higher		
port	Provided on the bottom of the E5AN and E5EN. An E58-CIFQ1 USB-Serial Conversion Cable is required to connect the computer to the E5AN and E5EN *6		
Approved standards	UL 61010-1, CSA C22.2 No. 1010-1		
Conformed standards	EN 61010-1 (IEC 61010-1): Pollution level 2, overcurrent category II		
	EMI: EN 61326 Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Power Frequency Magnetic Field Immunity: EN 61000-4-8 Voltage Dip/Interrupting Immunity: EN 61000-4-11		
	atput accuracy of temperature of voltage *2 oling period  al band (P) one (I) time (D) oriod et value ong range gnal source oresistance otrength Malfunction Destruction Malfunction Destruction E5AN E5EN orotection otection  port  Approved standards Conformed		

<sup>\*1.</sup> The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is  $\pm 2^{\circ}$ C  $\pm 1$  digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples in the 400 to 800°C range is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is ±0.3 of PV or ±3°C, whichever is greater, ±1 digit max. The indication accuracy of PL II thermocouples is ±0.3 of PV or ±2°C, whichever is greater, ±1 digit max.

\*2. Ambient temperature: -10°C to 23°C to 55°, Voltage range: -15% to 10% of rated voltage

<sup>\*3.</sup> K thermocouple at -100°C max.: ±10°C max.

<sup>\*4. &</sup>quot;EU" stands for Engineering Unit and is used as the unit after scaling. For a temperature sensor, the EU is °C or °F.

<sup>\*5.</sup> When robust tuning (RT) is ON, the differential time is 0.0 to 999.9 (in units of 0.1 s).

\*6. External communications (RS-232C or RS-485) and cable communications for the Setup Tool can be used at the same time.

### **USB-Serial Conversion Cable**

Applicable OS	Windows 2000, XP, or Vista
Applicable software	Thermo Mini, CX-Thermo version 4.0 or higher
Applicable models	E5AN/E5EN/E5CN/E5CN-U/E5AN- H/E5EN-H/E5CN-H
USB interface standard	Conforms to USB Specification 1.1.
DTE speed	38400 bps
Connector specifications	Computer: USB (type A plug) Temperature Controller: Setup Tool port (on bottom of Controller)
Power supply	Bus power (Supplied from USB host controller.)
Power supply voltage	5 VDC
Current consumption	70 mA
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 100 g

Note: A driver must be installed in the personal computer. Refer to installation information in the operation manual for the Conversion Cable.

# **Communications Specifications**

Transmission line connection method	RS-485: Multipoint RS-232C: Point-to-point
Communications	RS-485 (two-wire, half duplex) or RS- 232C
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, SYSWAY, or Modbus
Baud rate	1200, 2400, 4800, 9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length *	7 or 8 bits
Stop bit length *	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Frame check sequence (FCS) with SYSWAY Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485, RS-232C
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

<sup>\*</sup> The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

# **Current Transformer (Order Separately)** Ratings

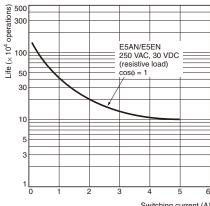
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

# **Heater Burnout Alarms, SSR Failure Alarms, and Heater Overcurrent Alarms**

CT input (for heater current detection)	Models with detection for single- phase heaters: One input Models with detection for single- phase or three-phase heaters: Two inputs		
Maximum heater current	50 A AC		
Input current indication accuracy	±5% FS ±1 digit max.		
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms		
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms		
Heater overcurrent alarm setting range *3	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms		

- \*1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output assigned to the alarm 1 function will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- $\*2$ . For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output assigned to the alarm 1 function will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- \*3. For heater overcurrent alarms, the heater current will be measured when the control output is ON, and the output assigned to the alarm 1 function will turn ON if the heater current is higher than the set value (i.e., heater overcurrent detection current

# **Electrical Life Expectancy Curve for Relays (Reference Values)**

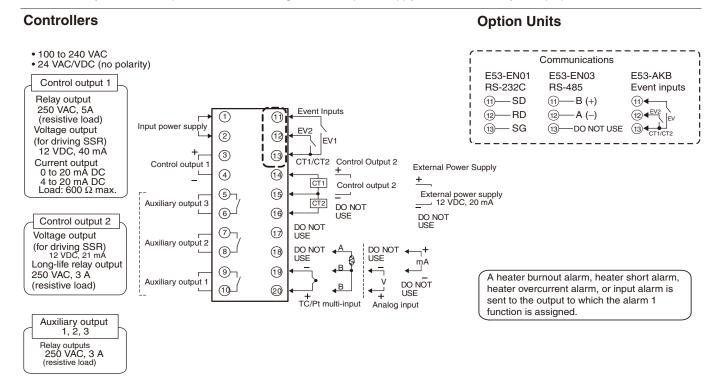


Switching current (A)

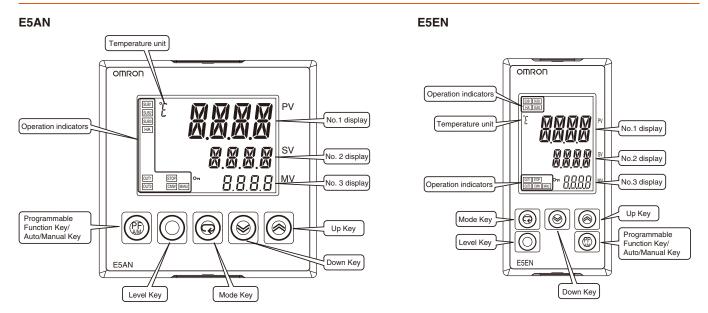
Note: Do not connect a DC load to a Controller with a Long-life Relay Output.

# **External Connections**

- A voltage output (control output 1, for driving SSR) is not electrically insulated from the internal circuits. When using a grounding thermocouple,
  do not connect any of the control output terminals to ground. If the control output terminals are connected to ground, errors will occur in the
  measured temperature values as a result of leakage current.
  - The voltage output (control output 2, for driving SSR) has basic insulation provided for the internal circuit.
- Consult with your OMRON representative before using the external power supply for the ES1B for any other purpose.



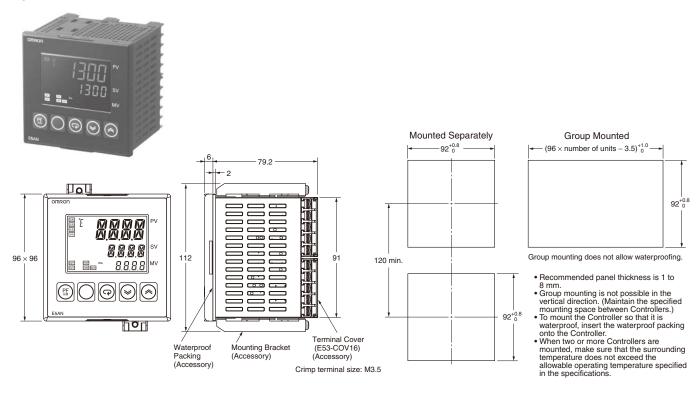
# **Nomenclature**



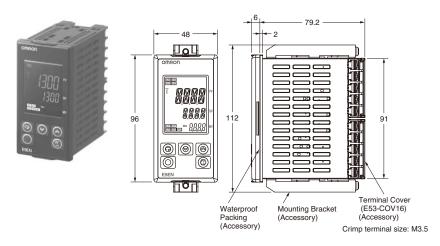
\* A 2-level display when shipped from the factory. A 3-level display is activated if parameters are initialized. For details on the third display level, refer to the *User's Manual, Basic Type* (Cat. No. H156).

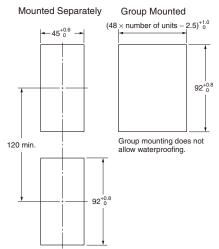
Dimensions (Unit: mm)

### E5AN



#### E5EN





- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction.
  (Maintain the specified mounting space between Controllers.)
- Controllers.)

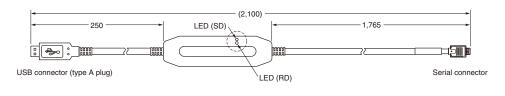
  To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.

  When two or more Controllers are mounted, make sure
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

# **Accessories (Order Separately)**

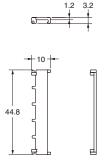
# USB-Serial Conversion Cable E58-CIFQ1











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### **Waterproof Packing** Y92S-P4 (for DIN $96 \times 96$ )

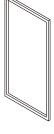
#### Y92S-P5 (for DIN $48 \times 96$ )

Order the Waterproof Packing separately if it becomes lost or damaged.

The Waterproof Packing can be used to achieve an IP66 degree of protection.

(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site. Consider one year a rough standard. OMRON shall not be liable for the level of water resistance if the customer does not perform periodic replacement.)

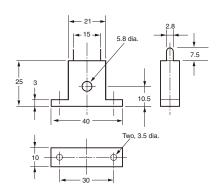
The Waterproof Packing does not need to be attached if a waterproof structure is not required.



#### **Current Transformers**

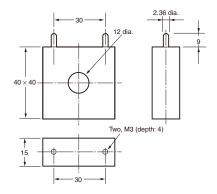
#### E54-CT1





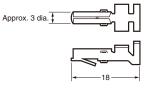
#### E54-CT3



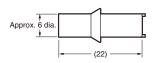


#### E54-CT3 Accessory

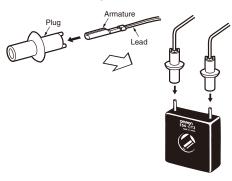
### Armature



#### • Plug

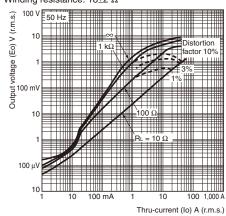


#### **Connection Example**



#### E54-CT1 Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)

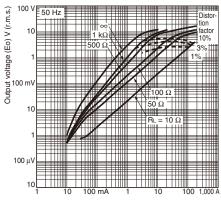
Maximum continuous heater current: 50 A (50/60 Hz) Number of windings: 400±2 Winding resistance: 18±2  $\Omega$ 



### E54-CT3 Thru-current (lo) vs. Output Voltage (Eo) (Reference Values)

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Temperature Controller is 50 A.) Number of windings: 400±2

Winding resistance:  $8\pm0.8~\Omega$ 



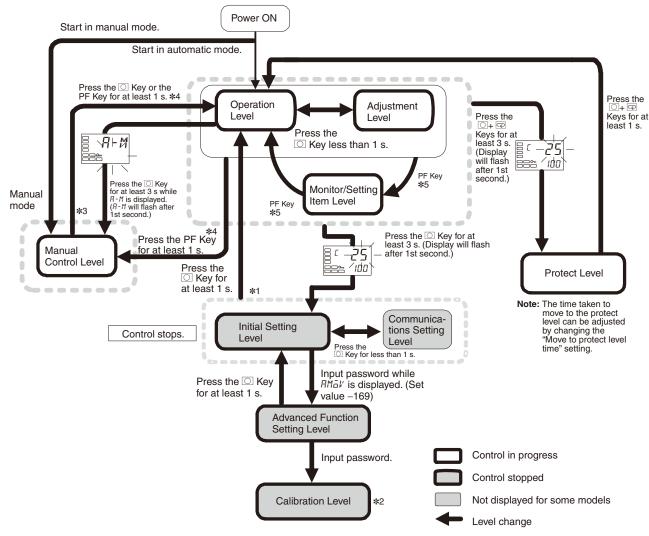
# Operation for E5 N/E5 N-H

# **Operation**

# **Setting Levels Diagram**

This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use. Control stops when you move from the operation level to the initial setting level.

#### **Basic Type**



- **\*1.** You can return to the operation level by executing a software reset.
- \*2. It is not possible to move to other levels from the calibration level by operating the keys on the front panel. It can be done only by first turning OFF the power.
- \*3. From the manual control level, key operations can be used to move to the operation level only.
- \*4. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN/E5EN).
- \*5. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN/E5EN).

# **Error Displays (Troubleshooting)**

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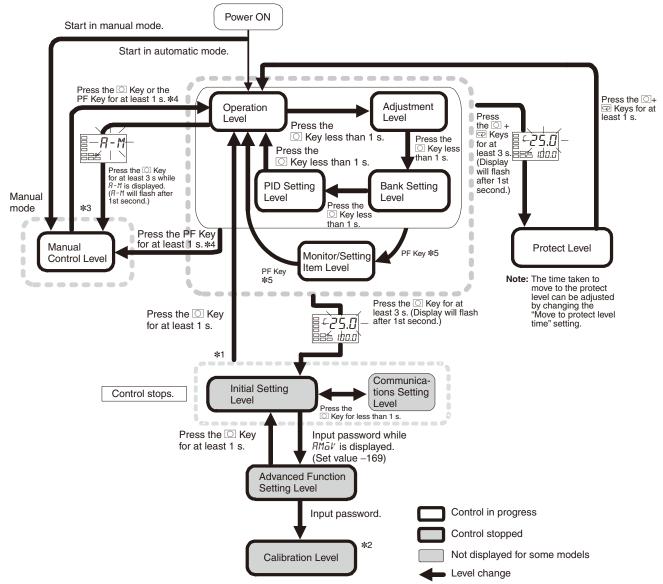
When an error occurs, the No.1 display shows the error code. Take necessary measure according to the error code, referring the table below.

No.1 display M	Meaning	Action	Status at error	
			Control output	Alarm output
5. <i>E.R.R</i> (S. Err)	Input error	Check the wiring of inputs for miswiring, disconnections, and short-circuits and check the input type.	OFF	Operates as above the upper limit.
E ] ] ] (E333)	A/D converter error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	OFF	OFF
E       (E111)	Memory error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	OFF	OFF

Note: If the input value exceeds the display limit (-1999 to 9999), though it is within the control range, CCCC will be displayed under -1999 and above 9999. Under these conditions, control output and alarm output will operate normally.

For details on the control range, refer to the E5CN/E5AN/E5EN Digital Temperature Controllers User's Manual Basic Type (Cat. No. H156). \*These errors are displayed only when the PV/SP is displayed. Errors are not displayed for other displays.

### **Advanced Type**



- **\*1.** You can return to the operation level by executing a software reset.
- \*2. It is not possible to move to other levels from the calibration level by operating the keys on the front panel. It can be done only by first turning OFF the power.
- \*3. From the manual control level, key operations can be used to move to the operation level only.
- \*4. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN-H/E5EN-H).
- \*5. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN-H/E5EN-H).

# **Error Displays (Troubleshooting)**

When an error occurs, the No.1 display shows the error code. Take necessary measure according to the error code, referring the table below.

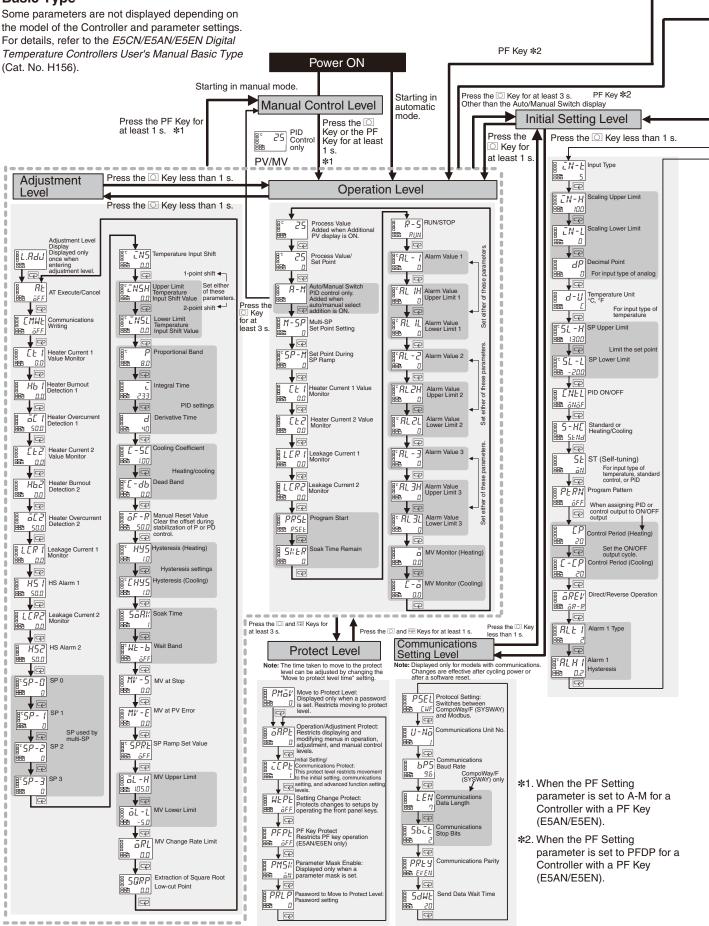
No.1 display Meani	Maanina	Action	Status at error	
	wearing		Control output	Alarm output
5.ERR (S. Err)	Input error	Check the wiring of inputs for miswiring, disconnections, and short-circuits and check the input type.	OFF	Operates as above the upper limit.
[ ] ] ] (E333)	A/D converter error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	OFF	OFF
E       (E111)	Memory error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	OFF	OFF

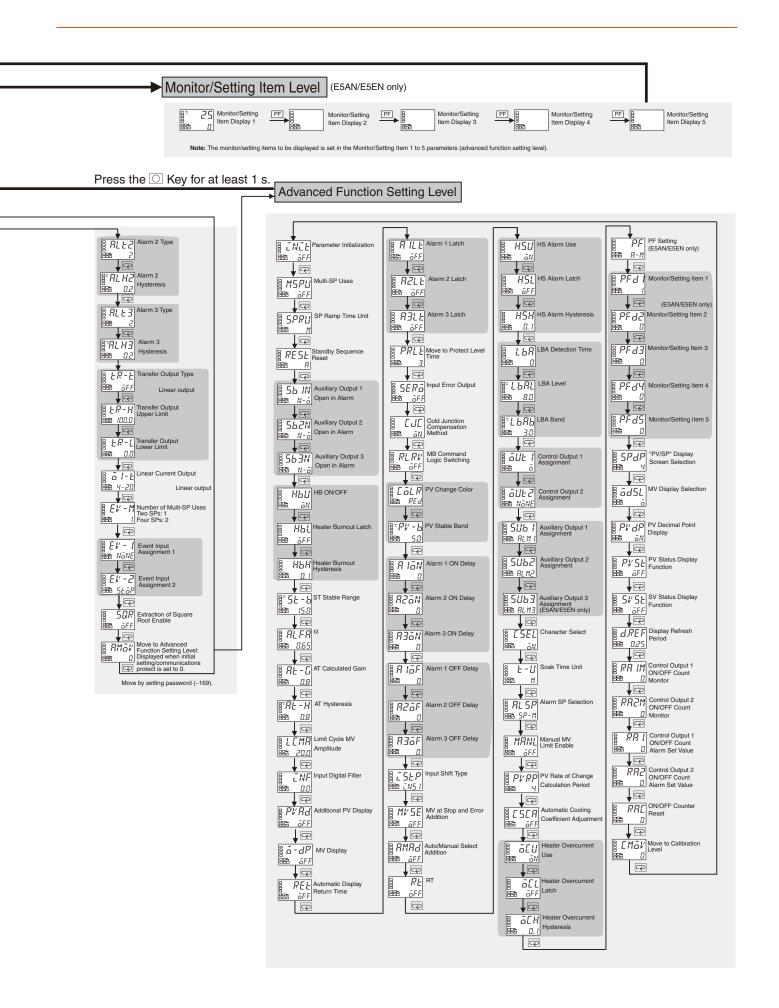
Note: If the input value exceeds the display limit (-19999 to 32400), though it is within the control range, [CCCC] will be displayed under -19999 and [DDD] above 32400. Under these conditions, control output and alarm output will operate normally.

For details on the control range, refer to the E5CN-H/E5AN-H/E5EN-H Digital Controller's User's Manual Advanced Type (Cat. No. H157). \*These errors are displayed only when the PV/SP is displayed. Errors are not displayed for other displays.

#### **Parameters**

#### **Basic Type**

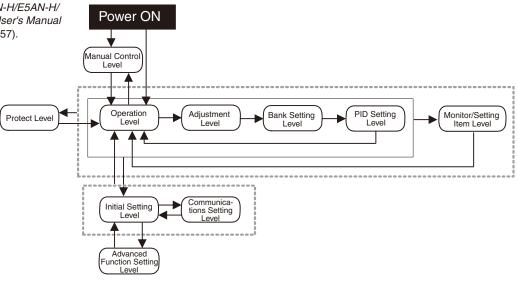


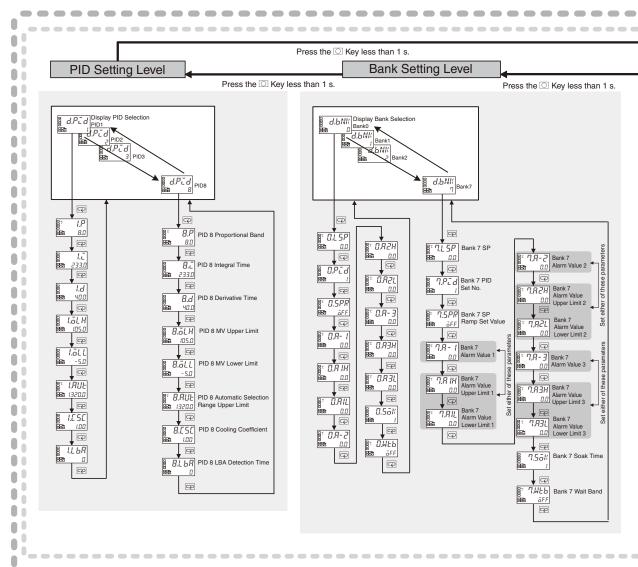


#### **Advanced Type**

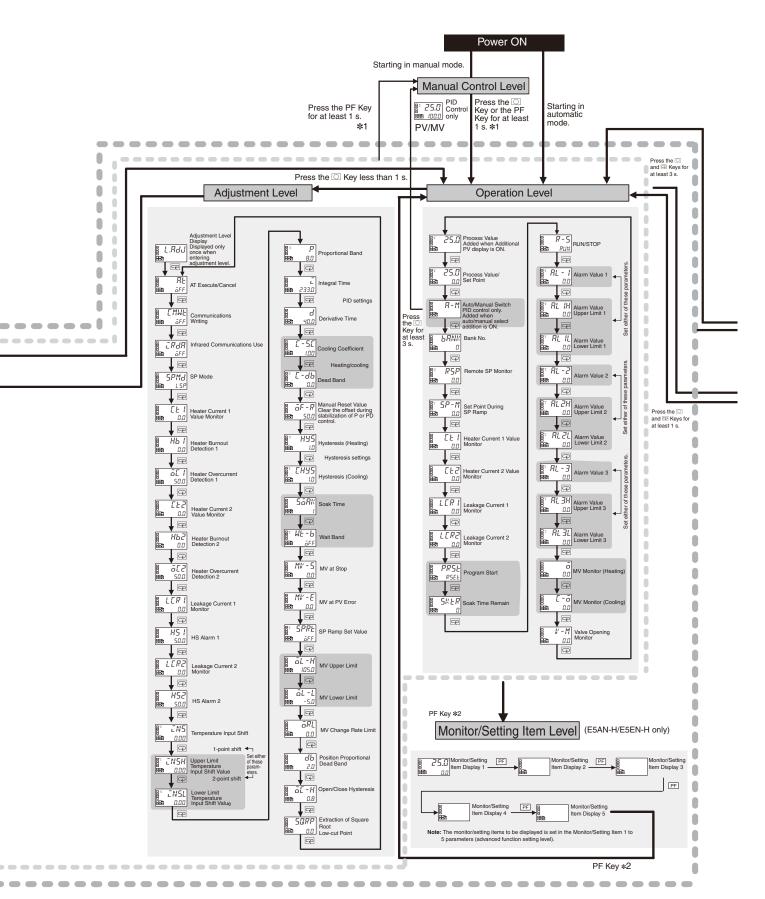
Some parameters are not displayed depending on the model of the Controller and parameter settings.

For details, refer to the *E5CN-H/E5AN-H/E5EN-H Digital Controllers User's Manual Advanced Type* (Cat. No. H157).



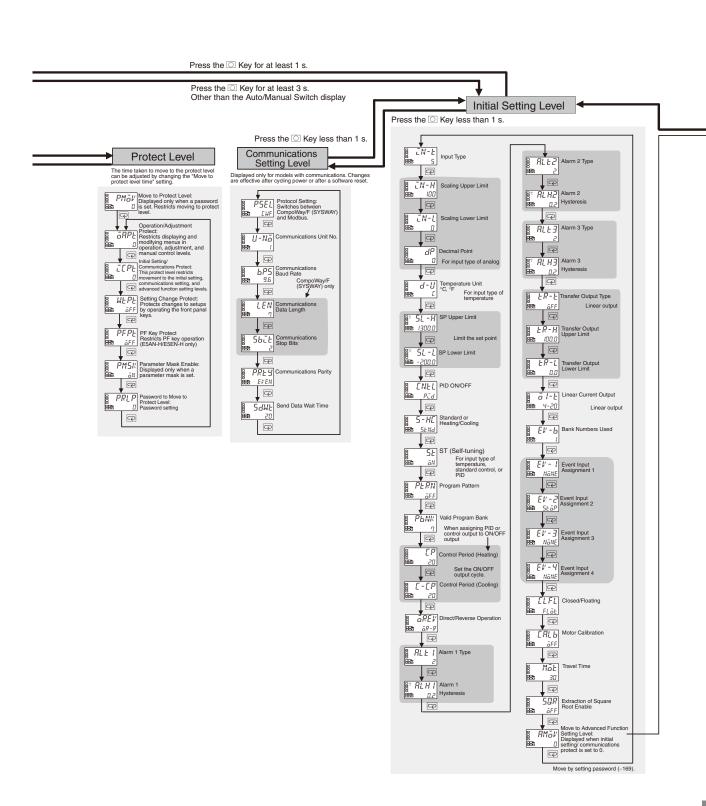


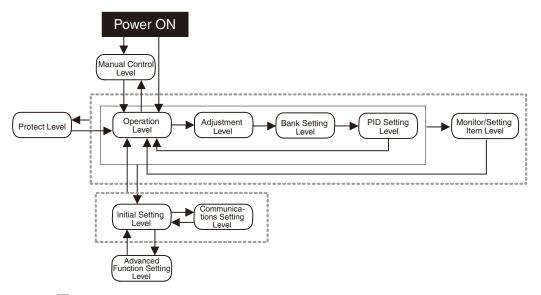
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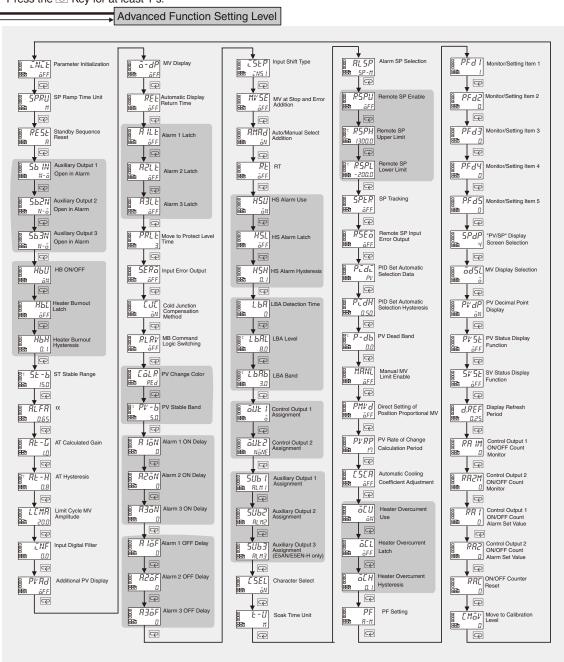
\*1. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN-H/E5EN-H). \*2. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN-H/E5EN-H).

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Press the O Key for at least 1 s.



# Safety Precautions for E5□N/E5□N-H

# Safety Precautions

#### / CAUTION

Do not touch the terminals while power is being supplied. Doing so may occasionally result in minor injury due to electric shock.



Do not allow pieces of metal, wire clippings, or fine metallic shavings or filings from installation to enter the product. Doing so may occasionally result in electric shock, fire, or malfunction.



Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.



Do not leave the cable for the Support Software connected to the product. Malfunction may occur due to noise in the cable.



Do not use the Temperature Controller or Conversion Cable if it is damaged. Doing so may occasionally result in minor electric shock or fire.



Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.

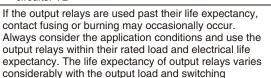


CAUTION - Risk of Fire and Electric Shock

- a) This product is UL listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.
- b) More than one disconnect switch may be required to de-energize the equipment before servicing the product.



- c) Signal inputs are SELV, limited energy. \*1
- d) Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits. \*2





Tighten the terminal screws to between 0.74 and 0.90 N⋅m. \*3 Loose screws may occasionally result in fire.



Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.



A malfunction in the product may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the product, take appropriate safety measures, such as installing a monitoring device on a separate line.



A semiconductor is used in the output section of long-life relays. If excessive noise or surge is impressed on the output terminals, a short-circuit failure is likely to occur. If the output remains shorted, fire will occur due to overheating of the heater or other cause. Take measures in the overall system to prevent excessive temperature increase and to prevent fire from spreading.



Do not allow pieces of metal or wire cuttings to get inside the cable connector for the Support Software. Failure to do so may occasionally result in minor electric shock, fire, or damage to equipment.



Do not allow dust and dirt to collect between the pins in the connector on the Conversion Cable. Failure to do so may occasionally result in fire.



When inserting the body of the Temperature Controller into the case, confirm that the hooks on the top and bottom are securely engaged with the case. If the body of the Temperature Controller is not inserted properly, faulty contact in the terminal section or reduced water resistance may occasionally result in fire or malfunction.



When connecting the Control Output Unit to the socket, press it in until there is no gap between the Control Output Unit and the socket. Otherwise contact faults in the connector pins may occasionally result in fire or malfunction.



- \*1. An SELV circuit is one separated from the power supply with double insulation or reinforced insulation, that does not exceed 30 V r.m.s. and 42.4 V peak or 60 VDC.
- \*2. A class 2 power supply is one tested and certified by UL as having the current and voltage of the secondary output restricted to specific levels.
- **\*3.** The tightening torque for E5CN-U is 0.5 N⋅m.

#### **Precautions for Safe Use**

Be sure to observe the following precautions to prevent malfunction or adverse affects on the performance or functionality of the product. Not doing so may occasionally result in faulty operation.

- This product is specifically designed for indoor use only. Do not use this product in the following places:
- Places directly subject to heat radiated from heating equipment.
- Places subject to splashing liquid or oil atmosphere.
- · Places subject to direct sunlight.
- Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
- Places subject to intense temperature change.
- Places subject to icing and condensation.
- Places subject to vibration and large shocks.
- 2. Use and store the product within the rated ambient temperature and humidity.

Gang-mounting two or more Temperature Controllers, or mounting Temperature Controllers above each other may cause heat to build up inside the Temperature Controllers, which will shorten their service life. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Temperature Controllers.

- To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
- 4. Be sure to wire properly with correct polarity of terminals.
- 5. Use the specified size (M3.5, width 7.2 mm or less) crimped terminals for wiring. To connect bare wires to the terminal block, use stranded or solid copper wires with a gage of AWG24 to AWG14 (equal to a cross-sectional area of 0.205 to 2.081 mm²). (The stripping length is 5 to 6 mm.) Up to two wires of the same size and type or two crimp terminals can be inserted into a single terminal.
- **6.** Do not wire the terminals that are not used.
- 7. To avoid inductive noise, keep the wiring for the product's terminal block away from power cables carry high voltages or large currents. Also, do not wire power lines together with or parallel to product wiring. Using shielded cables and using separate conduits or ducts is recommended.

Attach a surge suppressor or noise filter to peripheral devices that generate noise (in particular, motors, transformers, solenoids, magnetic coils, or other equipment that have an inductance component).

When a noise filter is used at the power supply, first check the voltage or current, and attach the noise filter as close as possible to the product.

Allow as much space as possible between the product and devices that generate powerful high frequencies (high-frequency welders, high-frequency sewing machines, etc.) or surge.

- 8. Use this product within the rated load and power supply.
- Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
- 10. Make sure that the Temperature Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.

conditions.

# Safety Precautions for E5□N/E5□N-H

- 11. When executing self-tuning, turn ON power to the load (e.g., heater) at the same time as or before supplying power to the product. If power is turned ON to the product before turning ON power to the load, self-tuning will not be performed properly and optimum control will not be achieved.
- 12.A switch or circuit breaker must be provided close to the product. The switch or circuit breaker must be within easy reach of the operator, and must be marked as a disconnecting means for this
- 13. Always turn OFF the power supply before pulling out the interior of the product, and never touch nor apply shock to the terminals or electronic components. When inserting the interior of the product, do not allow the electronic components to touch the case.
- 14. Do not use paint thinner or similar chemical to clean with. Use standard grade alcohol.
- 15. Design the system (e.g., control panel) considering the 2 seconds of delay that the product's output to be set after power ON.
- 16. The output may turn OFF when shifting to certain levels. Take this into consideration when performing control.
- 17. The number of EEPROM write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
- 18. Always touch a grounded piece of metal before touching the Temperature Controller to discharge static electricity from your body.
- 19. Do not remove the terminal block. Doing so may result in failure or malfunction.
- 20. Control outputs (for driving SSR) that are voltage outputs are not isolated from the internal circuits. When using a grounded thermocouple, do not connect any of the control output terminals to ground. (Doing so may result in an unwanted circuit path, causing error in the measured temperature.)
- 21. When replacing the body of the Temperature Controller, check the condition of the terminals. If corroded terminals are used, contact failure in the terminals may cause the temperature inside the Temperature Controller to increase, possibly resulting in fire. If the terminals are corroded, replace the case as well.
- 22. Use suitable tools when taking the Temperature Controller apart for disposal. Sharp parts inside the Temperature Controller may cause injury.
- 23. Before connecting an Output Unit, confirm the specifications and thoroughly read relevant information in the datasheet and manual for the Temperature Controller.
- 24. Check the orientation of the connectors on the Conversion Cable before connecting the Conversion Cable. Do not force a connector if it does not connect smoothly. Using excessive force may damage the connector.
- 25. Do not place heavy object on the Conversion Cable, bend the cable past its natural bending radius, or pull on the cable with undue force.
- 26.Do not connect or disconnect the Conversion Cable while communications are in progress. Product faults or malfunction
- 27. Make sure that the Conversion Cable's metal components are not touching the external power terminals.
- 28. Do not touch the connectors on the Conversion Cable with wet hands. Electrical shock may result.
- 29. Before using infrared communications, correctly attach the enclosed Mounting Adapter to the cable for the Support Software. When connecting the infrared port on the cable to the Support Software into the Adapter, insert the connector to the specified line. Communications may not be possible if the connector is not connected properly.

# **Precautions for Correct Use**

#### **Service Life**

- 1. Use the product within the following temperature and humidity
  - Temperature: -10 to 55°C (with no icing or condensation) Humidity: 25% to 85%
  - If the product is installed inside a control board, the ambient temperature must be kept to under 55°C, including the temperature around the product.
- The service life of electronic devices like Temperature Controllers is determined not only by the number of times the relay is switched but also by the service life of internal electronic components. Component service life is affected by the ambient temperature: the higher the temperature, the shorter the service life and, the lower

- the temperature, the longer the service life. Therefore, the service life can be extended by lowering the temperature of the Temperature Controller.
- When two or more Temperature Controllers are mounted horizontally close to each other or vertically next to one another, the internal temperature will increase due to heat radiated by the Temperature Controllers and the service life will decrease. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Temperature Controllers. When providing forced cooling, however, be careful not to cool down the terminals sections alone to avoid measurement errors.

#### **Measurement Accuracy**

- 1. When extending or connecting the thermocouple lead wire, be sure to use compensating wires that match the thermocouple types.
- 2. When extending or connecting the lead wire of the platinum resistance thermometer, be sure to use wires that have low resistance and keep the resistance of the three lead wires the same.
- 3. Mount the product so that it is horizontally level.
- 4. If the measurement accuracy is low, check to see if input shift has been set correctly.

#### Waterproofing

The degree of protection is as shown below. Sections without any specification on their degree of protection or those with IP□0 are not waterproof.

Front panel: IP66

Rear case: IP20, Terminal section: IP00

(E5CN-U: Front panel: IP50, rear case: IP20, terminals: IP00)

#### Operating Precautions

- 1. It takes approximately two seconds for the outputs to turn ON from after the power supply is turned ON. Due consideration must be given to this time when incorporating Temperature Controllers in a sequence circuit.
- 2. When using self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Temperature Controller. If power is turned ON for the Temperature Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved.
- 3. When starting operation after the Temperature Controller has warmed up, turn OFF the power and then turn it ON again at the same time as turning ON power for the load. (Instead of turning the Temperature Controller OFF and ON again, switching from STOP mode to RUN mode can also be used.)
- 4. Avoid using the Controller in places near a radio, television set, or wireless installing. These devices can cause radio disturbances which adversely affect the performance of the Controller.

#### **Others**

- 1. The disk that is included with the Conversion Cable is designed for a computer CD-ROM driver. Never attempt to play the disk in a general-purpose audio player.
- 2. Do not connect or disconnect the Conversion Cable connector repeatedly over a short period of time. The computer may malfunction.
- 3. After connecting the Conversion Cable to the computer, check the COM port number before starting communications. The computer requires time to recognize the cable connection. This delay does not indicate failure.
- 4. Do not connect the Conversion Cable through a USB hub. Doing so may damage the Conversion Cable.
- 5. Do not use an extension cable to extend the Conversion Cable length when connecting to the computer. Doing so may damage the Conversion Cable.
- 6. The E5AN-H/E5EN-H use the same port for communications through the infrared port and the Support Software port. Do not attempt to use communications through the Support Software port when the infrared port is being used.

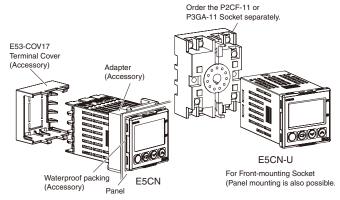


#### Mounting

#### Mounting to a Panel

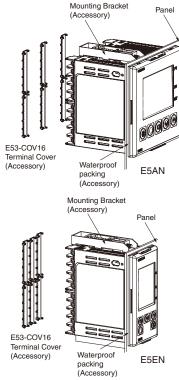
For waterproof mounting, waterproof packing must be installed on the Controller. Waterproofing is not possible when group mounting several Controllers. Waterproof packing is not necessary when there is no need for the waterproofing function.

#### E5CN



- The Panel Mounting Adapter is also included with the E5CN-U.
   There is no waterproof packing included with the E5CN-U.
- 2. Insert the E5CN/E5CN-U into the mounting hole in the panel.
- 3. Push the adapter from the terminals up to the panel, and temporarily fasten the E5CN/E5CN-U.
- 4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

#### E5EN/E5AN



- Insert the E5AN/E5EN into the square mounting hole in the panel (thickness: 1 to 8 mm). Attach the Mounting Brackets provided with the product to the mounting grooves on the top and bottom surfaces of the rear case.
- Use a ratchet to alternately tighten the screws on the top and bottom Mounting Brackets little by little to maintain balance, until the ratchet turns freely.

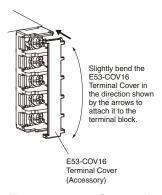
http://www.ia.omron.com/

# Mounting the Terminal Cover

Make sure that the "UP" mark is facing up, and then attach the E53-COV17 Terminal Cover to the holes on the top and bottom of the Temperature Controller.

#### E5AN/E5EN

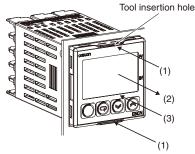
Slightly bend the E53-COV16 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction.

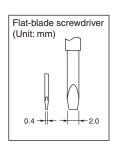


# Removing the Temperature Controller from the Case

The Temperature Controller can be removed from the case to perform maintenance without removing the terminal leads. This is possible for only the E5CN, E5AN, and E5EN, and not for the E5CN-U. Check the specifications of the case and Temperature Controller before removing the Temperature Controller from the case.

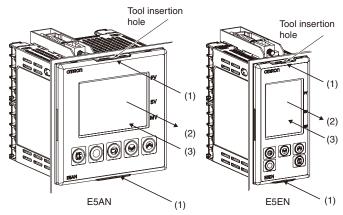
#### E5CN





- Insert a flat-blade screwdriver into the two tool insertion holes (one on the top and one on the bottom) to release the hooks.
- Insert the flat-blade screwdriver in the gap between the front panel and rear case, and pull out the front panel slightly. Hold the top and bottom of the front panel and carefully pull it out toward you, without applying unnecessary force.
- 3. When inserting the body of the Temperature Controller into the case, make sure the PCBs are parallel to each other, make sure that the sealing rubber is in place, and press the E5CN toward the rear case into position. While pushing the E5CN into place, push down on the hooks on the top and bottom surfaces of the rear case so that the hooks are securely locked in place. Be sure that electronic components do not come into contact with the case.

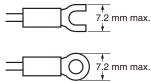
#### E5AN/E5EN



- Insert a flat-blade screwdriver into the two tool insertion holes (one on the top and one on the bottom) to release the hooks.
- 2. Insert the flat-blade screwdriver in the gap between the front panel and rear case (two on the top and two on the bottom), and use it to pry and pull out the front panel slightly. Then, pull out on the front panel gripping both sides. Be sure not to impose excessive force on the panel.
- 3. When inserting the body of the Temperature Controller into the case, make sure the PCBs are parallel to each other, make sure that the sealing rubber is in place, and press the E5AN/E5EN toward the rear case until it snaps into position. While pressing the E5AN/E5EN into place, press down on the hooks on the top and bottom surfaces of the rear case so that the hooks securely lock in place. Make sure that electronic components do not come into contact with the case.

### **Precautions when Wiring**

- Separate input leads and power lines in order to prevent external noise.
- Use wires with a gage of AWG24 (cross-sectional area: 0.205 mm²) to AWG14 (cross-sectional area: 2.081 mm²) twisted-pair cable (stripping length: 5 to 6 mm).
- Use crimp terminals when wiring the terminals.
- Tighten the terminal screws to a torque of 0.74 to 0.90 N·m, however the terminal screws on the E5CN-U must be tightened to a torque of 0.5 N·m.
- Use the following types of crimp terminals for M3.5 screws.



 Do not remove the terminal block. Doing so will result in malfunction or failure.

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